IN THE CLAIMS

24. (Added) A method of forming a semiconductor device, comprising:

depositing a dielectric layer over a semiconductor substrate; patterning and etching a trench opening within the dielectric layer; depositing a copper layer over the dielectric layer and within the trench opening; removing portions of the copper layer not contained within the trench

forming a passivation layer over the uppermost copper bond pad;

opening to define an uppermost copper bond pad;

patterning and etching the passivation layer to define openings and support structures overlying the uppermost copper bond pad;

depositing a conductive layer over the support structures and within the openings, wherein the conductive layer electrically contacts the uppermost copper bond pad;

patterning and etching the conductive layer to define a capping film over the support structures and the openings.

- 25. (Added) The method of claim 24, further comprising dielectric study disposed within the uppermost copper bond pad, wherein at least a part of a support structure overlies a dielectric stud.
- selected from a group consisting of nitrogen-containing silicon oxide, a hydrogen-containing silicon oxide, and a carbon containing silicon oxide.

 27. (Added) The method of claim 24, wherein at least one of the support structures is interconnected with unremoved portions of the passivation laver 26. (Added) The method of claim 24, wherein the passivation layer includes a material selected from a group consisting of nitrogen-containing silicon oxide, a hydrogen